ARTIFICIAL VERTEBRAL DISK REPLACEMENT IMPLANT WITH A SPACER AND METHOD

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CLAIM OF PRIORITY

[0001] This application claims priority to U.S. Provisional Application No 60/422,022, which was filed October 29, 2002, entitled "ARTIFICIAL VERTEBRAL DISK REPLACEMENT IMPLANT WITH A SPACER AND METHOD," which is incorporated herein by reference.

CROSS-REFERENCE TO RELATED APPLICATIONS

[0002] This application is related to U. S. Provisional Application
No. 60/422,039, filed October 29, 2002, entitled "ARTIFICIAL VERTEBRA
DISK REPLACEMENT IMPLANT WITH TRANSLATING PIVOT POINT ANI
METHOD" (Attorney Docket No. KLYCD-05007US0), U.S. Patent Applicatio
No. 10/, filed October 14, 2003, entitled "ARTIFICIAL VERTEBRA
DISK REPLACEMENT IMPLANT WITH TRANSLATING PIVOT POINT ANI
METHOD" (Attorney Docket No. KLYCD-05007US1), U.S. Provisiona
Application No. 60/422,021, filed October 29, 2002, entitled "ARTIFICIA
VERTEBRAL DISK REPLACEMENT IMPLANT WITH CROSSBAR SPACEI
AND METHOD" (Attorney Docket No. KLYCD-05008US0), U.S. Pater
Application No. 10/, filed October 14, 2003, entitled "ARTIFICIA
VERTEBRAL DISK REPLACEMENT IMPLANT WITH CROSSBAR SPACE
AND METHOD" (Attorney Docket No. KLYCD-05008US1), U.S. Provisiona
Application No. 60/422,011, filed October 29, 2002, entitled "TOOLS FOR
IMPLANTING AN ARTIFICIAL VERTEBRAL DISK AND METHOD" (Attorne

Docket No. KLYCD-05009US0), and U.S. Patent Application No. 10/____, filed October 14, 2003, entitled "TOOLS FOR IMPLANTING AN ARTIFICIAL VERTEBRAL DISK AND METHOD" (Attorney Docket No. KLYCD-05009US1), which are all incorporated hereby by this reference.

FIELD OF THE INVENTION

[0003] This invention relates to an artificial vertebral disk replacement and method.

BACKGROUND OF THE INVENTION

[0004] The spinal column is a biomechanical structure composed primarily of ligaments, muscles, vertebrae and intervertebral disks. The biomechanical functions of the spine include: (1) support of the body, which involves the transfer of the weight and the bending movements of the head, trunk and arms to the pelvis and legs, (2) complex physiological motion between these parts, and (3) protection of the spinal cord and nerve roots.

[0005] As the present society ages, it is anticipated that there will be an increase in adverse spinal conditions which are characteristic of older people. Pain associated with such conditions can be relieved by medication and/or surgery. Of course, it is desirable to eliminate the need for major surgery for all individuals, and, in particular, for the elderly.

[0006] More particularly, over the years, a variety of intervertebral implants have been developed in an effort to relieve the pain associated with degenerative and dysfunctional disk conditions. For example, U.S. Patent 4,349,921 to Kuntz discloses an intervertebral disk prosthesis.

[0007] U.S. Patent 4,714,469 to Kenna discloses a spinal implant that fuses vertebrae to the implant. The implant has a rigid body that fits between the vertebra with a protuberance extending from a vertebral contacting surface and extends into the vertebral body.

[0008] U.S. Patent 5,258,031 to Salib et al. discloses another prosthetic disk with a ball that fits into a socket.

[0009] U.S. Patents 5,425,773 and 5,562,738 are related patents to Boyd et al. that disclose a disk arthroplasty device for replacement of the spinal disk. A ball-and-socket are provided to enable rotation.

[0010] U.S. Patent 5,534,029 to Shima discloses an articulated vertebral body spacer with a pair of upper and lower joint pieces inserted between the vertebra. An intermediate layer is provided to allow for movement between the upper joint piece and the lower joint piece.

[0011] U.S. Patent 5,782,832 to Larsen et al. discloses a two-piece ball-and-socket spinal implant with upper and lower plates for insertion within the intervertebral space.

[0012] U.S. Patent 6,156,067 to Bryan et al. discloses a prosthesis having two plates with a nucleus there between.

[0013] None of these solutions provide an implant that restores a wide range of natural movement.

[0014] Accordingly, there needs to be developed implants for alleviating such conditions, and for restoring natural movement.

SUMMARY OF THE INVENTION

[0015] An embodiment of the present invention is directed to providing an implant for alleviating discomfort associated with the spinal column. The implant is characterized by having a first plate and a second plate with a spacer therebetween. The spacer fits within cavities on each of the first and second plate.

[0016] Other aspects, objects, features and elements of embodiments of the invention are described or are evident from the accompanying specification, claims and figures.

BRIEF DESCRIPTION OF THE DRAWINGS

[0017] Fig. 1A is a side perspective view of an embodiment of the assembled implant of the invention. Fig. 1B is an alternative side perspective view of an embodiment of the assembled implant of the invention.

[0018] Fig. 2A and Fig. 2B show perspective views of the facing surfaces of the first plate and the second plate of an embodiment of the implant of the invention. Fig. 2c through Fig. 2F show cross-sectional views of the first plate and the second plate of an embodiment of the implant of the invention.

[0019] Fig. 3A is a perspective view of the spacer of an embodiment of the implant of the invention. Fig. 3B and Fig. 3c are cross-sections of the spacer of an embodiment of the implant of the invention taken at 90° angles respective to each other.

[0020] Fig. 4A is a cross-section of an embodiment of the implant of the invention taken along a plane parallel to the sagittal plane. Fig. 4B is a cross-section of an embodiment of the implant of the invention corresponding to a plane parallel to the location of the coronal plane after the implant has been implanted.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS OF THE INVENTION

The following description is presented to enable any person skilled in the art to make and use the invention. Various modifications to the embodiments described will be readily apparent to those skilled in the art, and the principles defined herein can be applied to other embodiments and applications without departing from the spirit and scope of the present invention as defined by the appended claims. Thus, the present invention is not intended to be limited to the embodiments shown, but is to be accorded the widest scope consistent with the principles and features disclosed herein. To the extent necessary to achieve a complete understanding of the invention

disclosed, the specification and drawings of all patents and patent applications cited in this application are incorporated herein by reference

[0022] Fig. 1A shows an embodiment of the implant 100 of the invention. The implant 100 has a first part 110 that is configured to mate with a first vertebra and a second part 120 that is configured to mate with a second vertebra. The first part 110 is a first or upper plate and the second part 120 is a second or lower plate. A third part 130 sits between the first part 110 and the second part 120. The third part 130 acts as a spacer between the first part 110 and the second part 120 and facilitates pivotal movement of the first plate 110 and second plate 120, relative to each other.

[0023] The upper plate 110 has a first surface 112 from which a keel 114 extends. The first surface 112, or upper surface, abuts the vertebral body when the implant 100 is implanted. The first keel 114 extends into the vertebral body to anchor the implant into position. The keel 114 includes teeth 115 that assist in keeping the keel in position once the implant 100 is positioned between vertebral bodies. Generally, in a preferred embodiment that is to be implanted by an anterior approach, the teeth 115 point anteriorly in order to prevent the implant 100 from moving in an anterior direction. The second surface 116, or lower surface, engages the third part 130 of the implant and faces the second plate 120. The second surface 116 can form a planar surface that is parallel to the first surface 112, or can form a planar surface that is unparallel to the first surface 112 in order, in one embodiment. to allow the first plate 110 and the second plate 120 to be able to pivot to a greater degree with respect to each other. It is to be understood that other factors such as the height of the spacer 130 can also be adjusted in order to increase the degree that the first plate 110 and the second plate 120 can pivot relative to each other.

[0024] When the implant is implanted between vertebral bodies the planar surfaces corresponding to the first surface 112 and the second surface 116 of the first plate 110 lie within, or substantially within, the axial

plane of the body while the first keel **114** (which is at or near a 90° angle from the surfaces **112**, **116**) is aligned within the sagittal plane of the body.

[0025] The lower plate 120 has a first surface 122 from which a keel **124** extends. The first surface **122**, or lower surface, abuts the vertebral body when the implant 100 is implanted. The second keel 124 extends into the vertebral body to anchor the implant into position. The keel 124 includes teeth 125 that assist in keeping the keel in position once the implant 100 is positioned between vertebral bodies. Generally, in a preferred embodiment that is to be implanted by an anterior approach, the teeth 125 point anteriorly in order to prevent the implant 100 from moving in an anterior direction. The second surface 126, or upper surface, engages the third part 130 of the implant and faces the first plate 110. The second surface 126 can form a planar surface that is parallel to the first surface 122, or can form a planar surface that is not parallel to the first surface in order, in one embodiment, to allow the first plate 110 and the second plate 120 to be able to pivot or rotate to a greater degree with respect to each other. The first surface 112 of the first plate 110 can form a planar surface that is parallel to a planar surface formed by the first surface 122 of the second plate 120 when the implant 100 is assembled and is in a neutral position (i.e., the position where the first plate 110 has not rotated relative to the second plate 120). Alternatively, the first surface 112 of the first plate 110 can form a planar surface that is not parallel to the planar surface of the first surface 122 of the second plate 120 when the implant 100 is assembled and in a neutral position in order to accommodate the geometry of adjacent end plates of adjacent vertebral bodies. Such nonparallel surface in certain situations could eliminate a need to modify the surface of the end plates in order to accommodate the implant 100.

[0026] As with the first plate, when the implant is implanted between vertebral bodies the planar surfaces corresponding to the first surface 122 and the second surface 126 of the second plate 120 lie within, or substantially within, the axial plane of the body while the second keel 124 (which is at or

near a 90° angle from the surfaces **122**, **126**) is aligned within the sagittal plane of the body.

[0027] Fig. 1B shows an alternative perspective view of the implant 100 of the invention shown in Fig. 1A. Again, the implant 100 has a first part 110 that is configured to mate with a first vertebra and a second part 120 that is configured to mate with a second vertebra. The third part 130 acts as a spacer to separate the first part 110 from the second part 120 and to allow the first plate 110 and the second plate 120 to pivot or rotate relative to each other.

[0028] Fig. 2A shows a perspective view of the top plate 110 of the implant 100 of the invention. The first surface 112 of the top plate 110 is configured to contact the vertebral body when the implant 100 is implanted. The first surface 112 has a first keel 114 extending therefrom (shown in Figs. 1A and 1B). The second surface 116 of the top plate 110 has a cavity 210 or socket formed thereon. The cavity is a convex cylindrical surface. An example of the relative dimensions of the cavity 210, are discussed with respect to Fig. 2c and Fig. 2b below. The cavity 210 includes the shallow convex surface 211 with ends 213 and 215 that are, in this particular embodiment, substantially perpendicular to the surface 116. These ends 213 and 215 essentially form perpendicular ends of a cylindrical void of cavity 210 defined by the convex surface 211 and the ends 213 and 215. As will be described later with respect to the spacer 130, the cavity 210 allows the spacer 130 to pivot or rotate about a first axis 217 that is about perpendicular to the ends 213 and 215 or in other words about an axis for the cylindrical void defined by cavity 210. The ends 213 and 215 block motion of the spacer 130 about a second axis 219 that is perpendicular to the first axis 217. In this embodiment, it is noted that the second axis 219 is parallel to the keels 114 and **124**. As can be seen in Fig. 2A, the cavity 210 in this preferred embodiment includes side walls or ends 213 and 215 that have crests 233 and 235 respectively that project into the cavity 210. Additionally, the convex surface 211 has edges 234 and 236 with crests 237 and 239. The crests 233, 235, 237, and 239 allow a loose fit between the spacer 130 and the cavity 210. This loose fit in turn allows the implant to twist in a direction that is perpendicular to the flat plain of the first plate 110 about an axis that is about parallel to the axis of the spine. Thus, the implant 100 allows the spine to have movment in three orthogonal degrees of freedom, namely (1) forward and backward bending movement, (2) lateral side-to-side bending, and (3) twisting movement. It is to be understood that the cavity 240 in the lower plate 120 can also have the same design as the cavity 210 in the upper plate 110 with an increase in the amount of twisting movement afforded by the implant 110. As is noted elsewhere herein, loose fit generally between one or both of the cavities 210 and 240 and the spacer 130 can allow for twisting motion. Further the spacer 130 can also be made with crests on the curved surfaces and on the ends in order to afford similar twisting motion.

[0029] Fig. 2B shows a perspective view of the bottom plate 120 of the implant 100 of the invention. The first surface 122 of the bottom plate 120 is configured to contact the vertebral body when the implant 100 is implanted. As indicated above, the first surface 122 has a second keel 124 extending therefrom. The second surface 126 of the top plate 120 has a cavity 240 or socket formed thereon. The cavity 240 is a convex cylindrical surface. An example of the relative dimensions of the cavity 240 are discussed in more detail with respect to Fig. 2E and Fig. 2F below. The cavity 240 includes the shallow convex surface 241 with ends 243 and 245 that are in this particular embodiment substantially perpendicular to the surface 126. These ends 243 and 245 essentially form perpendicular ends of a cylindrical void of cavity 241 defined by the convex surface 241 and the ends 243 and 245. As will be described later with respect to the spacer 130, the cavity 240 allows the spacer 130 to pivot or rotate about a first axis 247 that is about perpendicular to the ends 243 and 245 or, in other words, about an axis for the cylindrical void defined by cavity 240. The ends 243 and 245 block motion of the spacer 130 about a second axis 249 that is perpendicular to the first axis 247. In this

embodiment, it is noted that the first axis 247 is parallel to the keels 114 and 124. It is also noted that in this embodiment the first axis 247 for second plate 120 about which the spacer 130 can pivot or rotate is perpendicular to the first axis 217 of the first plate 110 about which the spacer 130 can pivot or rotate. Thus, as will also be described below, the cavity of the first or upper plate 110 blocks movement of the spacer in a direction that is perpendicular to the keels 114 and 124 while allowing the first plate 110 to pivot or rotate about the first axis 217, an axis that is perpendicular to the keels 114 and 124. In this particular embodiment, generally, the spacer 130 is not required to move in order to emulate the degrees of freedom associated with the back as the ends of the cavities 210 and 240 block movement of the spacer 130. However, it is to be understood that in a preferred embodiment, the fit of the spacer in the cavities 210 and 240 can be loose allowing the spacer to allow the first plate 210 to be able to twist somewhat relative to the second plate **240**. This twisting action would generally be about an axis that is perpendicular to the facing surfaces 116 and 126 of the first and second plates 110 and 120, respectively. In other embodiments, the fit can be tighter in order to restrict such twisting action.

[0030] Turning now to Fig. 2c and Fig. 2d, a cross-section of the top plate 110 of the implant 100 of the invention is shown. Fig. 2c is a cross-section taken along a plane that would correspond to a plane that is parallel to the median sagittal plane of the body after the implant was implanted. The first surface 112 of the plate is configured to contact the vertebral body when the implant 100 is implanted. The first surface 112 has a first keel 114 extending therefrom that extends into the vertebral body when implanted. The second surface 116 of the upper plate 110 has a cavity 210 formed thereon. In this figure, the cavity 210 has a first dimension 212. In the first dimension 212, the cavity 210 is concave such that it is curved like the inner surface of a cylinder.

[0031] Fig. 2D is a cross-section taken along a plane that would correspond to a plane that is parallel to the frontal (coronal) plane of the body after the implant was implanted. Fig. 2D also illustrates the first surface 112 of the plate with the first keel 114. The second surface 116 of the upper plate 110 has a cavity 210 formed thereon. The cavity 210 has a second dimension 214. The second dimension 214 is in the form of a trough or "flattened-U" with a previously indicated concave bottom surface 211 and two ends or sidewalls 213, 215. As shown in Fig. 2c, the ends or sidewalls 213, 215 are parallel to each other and perpendicular to the bottom surface 211. However, as will be appreciated by those of skill in the art, the ends or sidewalls 213, 215 can be formed at an angle relative to each other without departing from the scope of the invention.

[0032] Fig. 2c and Fig. 2d are oriented to illustrate that the first dimension 212 shown in Fig. 2c and the second dimension 214 shown in Fig. 2d are perpendicular to each other.

Turning now to Fig. 2E and Fig. 2F, a cross-section of the lower plate 120 of an embodiment of the implant 100 of the invention is shown. Fig. 2E is a cross-section taken along a plane that would correspond to a plane that is parallel to the median sagittal plane of the body after the implant was implanted. Fig. 2E also illustrates the first surface 122 of the bottom plate 122 with the second keel 124. The cavity 240 has a first dimension 242. The first dimension 242 is in the form of a trough or "flattened-U" with a bottom concave surface 241 and two ends or sidewalls 243, 245. As shown in Fig. 2E, the ends or sidewalls 243, 245 are parallel to each other and perpendicular to the bottom surface 241. However, as will be appreciated by those of skill in the art, the ends or sidewalls 243, 245 can be formed at an angle relative to each other without departing from the scope of the invention.

[0034] Fig. 2F is a cross-section taken along a plane that would correspond to a plane that is parallel to the frontal (coronal) plane of the body after the implant was implanted. The first surface 122 of the plate is

configured to contact the vertebral body when the implant 100 is implanted. The first surface 122 has a first keel 124 extending therefrom. The second surface 126 of the bottom plate 120 has a cavity 240 formed thereon. In this figure, the cavity 240 has a second dimension 244. In the second dimension 244, the cavity 240 is concave such that it is curved like the inner surface of a cylinder.

[0035] Fig. 2c and Fig. 2D are oriented to illustrate that the first dimension 212 shown in Fig. 2c and the second dimension 214 shown in Fig. 2D are perpendicular to each other, while Fig. 2E and Fig. 2F illustrate that the first dimension 242 is perpendicular to second dimension 244. Further, the curved first dimension 212 of Fig. 2c is oriented perpendicularly to the curved second dimension 244 of Fig. 2F, while the trough dimension 214 of Fig. 2D is oriented perpendicularly to the trough dimension 242 of Fig. 2E. It is noted that in Figs. 2c through 2F that the facing surfaces 116 and 126 of the first and second plates are not parallel as shown in the other figures. In these figures the surfaces slope away from the first and second cavities 210 and 240, respectively, in order to provide for a larger range of motion between the first and second plates.

[0036] In Fig. 3A, the spacer 130 is depicted in perspective view. The spacer 130 is dimensioned so that it has a curved or convex upper surface 310 and a curved or convex lower surface 320, respectively, corresponding with the opposing concave surfaces in the upper plate 110 and the lower plate 120.

[0037] As shown in Fig. 3A, the curved upper surface 310 is bordered along its curved edge by a pair of first sides 312, 314 that are parallel to each other and along its flat edge by a pair of second sides 316, 318 that are parallel to each other and perpendicular to the pair of first sides 312, 314. The orientation of the pair of first sides 312, 314 to the pair of second sides 316, 318 is such that the curved upper edges 322, 324 of the first sides 312, 314 extend toward the ends of the flat edges 321, 323 of the pair of second sides

316, 318. The curved lower edges 326, 328 extend to meet the ends of the flat edges 325, 327 of the first sides 312, 314.

[0038] Fig. 3B and Fig. 3c show cross-sections of the spacer 130, shown in Fig. 3A. The cross-section of Fig. 3B is taken at a 90° angle from the cross-section shown in Fig. 3c. Fig. 3B is taken through a plane parallel to the ends 312, 314 and Fig. 3c is taken through a plane parallel to ends 316, 318. The spacer 130 has a concave upper surface 310 and a concave lower surface 320 and pairs of parallel sides 312, 314 and 314, 318.

[0039] Fig. 4A shows a cross-section of the implant 100 in its assembled condition taken along a plane that would correspond to a plane that is parallel to the median sagittal plane of the body after the implant was implanted. The implant 100 has a first upper plate 110 that is configured to mate with a first vertebra and a second lower plate 120 that is configured to mate with a second vertebra. The spacer 130 sits between the first plate 110 and the second plate 120.

[0040] Fig. 4B shows a cross-section of the implant 100 in its assembled condition taken at 90° from the cross-section shown in Fig. 4A. Thus, the view of Fig. 4B is taken along a plane that would correspond to a plane that is parallel to the frontal (coronal) plane of the body after the implant was implanted.

lt is to be understood that the embodiments of the invention can be made of titanium or medical guide stainless steel or other material that is approved for implantation in a patient and has appropriate characteristics. Alternatively, the spacer 130 can be made out of a polymer, and more specifically, the polymer is a thermoplastic with the other components made of the materials specified above. Still more specifically, the polymer is a polyketone known as polyetheretherketone (PEEK). Still more specifically, the material is PEEK 450G, which is an unfilled PEEK approved for medical implantation available from Victrex of Lancashire, Great Britain. (Victrex is located at www.matweb.com or see Boedeker www.boedeker.com). Other

sources of this material include Gharda located in Panoli, India (www.ghardapolymers.com). The spacer 130 can be formed by extrusion, injection, compression molding and/or machining techniques. This material has appropriate physical and mechanical properties and is suitable for carrying and spreading the physical load between the spinous process. Further in this embodiment, the PEEK has the following additional approximate properties:

PROPERTY	VALUE
Density	1.3 g/cc
Rockwell M	99
Rockwell R	126
Tensile Strength	97 MPa
Modulus of Elasticity	3.5 GPa
Flexural Modulus	4.1 GPa

[0042] It should be noted that the material selected may also be filled. For example, other grades of PEEK are also available and contemplated, such as 30% glass-filled or 30% carbon-filled, provided such materials are cleared for use in implantable devices by the FDA, or other regulatory body. Glass-filled PEEK reduces the expansion rate and increases the flexural modulus of PEEK relative to that which is unfilled. The resulting product is known to be ideal for improved strength, stiffness, or stability. Carbon-filled PEEK is known to enhance the compressive strength and stiffness of PEEK and lower its expansion rate. Carbon-filled PEEK offers wear resistance and load carrying capability.

[0043] The spacer can also be comprised of polyetherketoneketone (PEKK). Other material that can be used include polyetherketone (PEK), polyetherketoneetherketoneketone (PEKEKK), and polyetheretherketoneketone (PEEKK), and, generally, a

polyaryletheretherketone. Further, other polyketones can be used as well as other thermoplastics.

[0044] Reference to appropriate polymers that can be used in the spacer can be made to the following documents, all of which are incorporated herein by reference. These documents include: PCT Publication WO 02/02158 A1, dated January 10, 2002, entitled "Bio-Compatible Polymeric Materials;" PCT Publication WO 02/00275 A1, dated January 3, 2002, entitled "Bio-Compatible Polymeric Materials;" and, PCT Publication WO 02/00270 A1, dated January 3, 2002, entitled "Bio-Compatible Polymeric Materials."

[0045] In operation, the implant 100 enables a forward bending movement and a rearward bending movement by sliding the upper plate 110 forward and backward over the spacer 130 relative to the lower plate 120. This movement is shown as rotation about the axis 217 in Fig. 4A.

[0046] The implant 100 enables a right lateral bending movement and a left lateral bending movement by sliding the lower plate 120 side-to-side over the spacer 130 relative to upper plate 110. This movement is shown as rotation about the axis 219 in Fig. 4B. Additionally, with a loose fit between the first plate, the second plate and the spacer, rotational or twisting motion along an axis that is along the spine and perpendicular to the first and second plates is accomplished.

[0047] To implant the implant 100 of this invention, the spine is exposed and then the intervertebral disk is removed. The implant is then inserted between two vertebrae and the wound is closed. This procedure can be followed for either an anterior approach or posterior approach. For an anterior approach, which due to the anatomy of the body may be preferred, the teeth would be pointed toward the anterior in order to aid in retaining the implant in place. For a posterior approach, the teeth would point posteriorly.

[0048] Additional steps, such as cutting channels into the vertebral bodies to accept the keels of the plates and assembling the implant by

inserting the spacer between the upper and lower plate prior to installation can also be performed without departing from the scope of the invention.

[0049] It is to be appreciated that although the first and second plates are depicted as having concave cavities and the spacer is depicted as having two convex surfaces that are oriented about perpendicular to each other, that other embodiments of the invention can have other configurations. example, the first and second plates can have convex protrusions, such as, for example, cylindrical protrusions that are shaped to mate with concave surfaces of a spacer, with the concave surfaces of the spacer oriented about perpendicular to each other. In this embodiment, the convex protrusions of the first and the second plates could preferably each have a pair of parallel side walls that would act as the side walls in the depicted embodiments in order to block motion of the spacer. Also, it is to be appreciated that in still another embodiment, the spacer can have upper and lower truncated convex spherical surfaces with two pairs of side walls, instead of cylindrical surfaces with side walls, and be in the scope and spirit of the invention. In this embodiment, each of the first and second plates would have truncated concave spherical surfaces with a pair of side walls. In still a further embodiment, each of the first and second plates could have spherical protrusions with a pair of side walls and the spacer could have first and second spherical concave surfaces with two pairs of side walls joining the first and second spherical concave surfaces. Still alternatively, the first plate can have a concave surface and blocking side walls and the mating portion of the spacer can be convex with the second plate having a convex protrusion with the mating portion of the spacer, or being concave, with blocking side walls.

[0050] The foregoing description of embodiments of the present invention has been provided for the purposes of illustration and description. It is not intended to be exhaustive or to limit the invention to the precise forms disclosed. Many modifications and variations will be apparent to the practitioner skilled in the art. The embodiments were chosen and described in

order to best explain the principles of the invention and its practical application, thereby enabling others skilled in the art to understand the invention and the various embodiments and with various modifications that are suited to the particular use contemplated. It is intended that the scope of the invention be defined by the following claims and its equivalence.